



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0185.001

DVS ZERT hereby certifies that the company

Vossloh High Speed Grinding GmbH
Hannoversche Straße 10
21079 Hamburg
GERMANY

has furnished proof to fulfil
the scope of welding according to

EN 15085-2 certification level CL1

in the extent mentioned on the reverse side.

validity: 24.05.2016 until 23.05.2019

Düsseldorf, 24.05.2016
Place and date of issue

Dipl.-Ing. Mennebäck
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t ≥ 3 mm	FW
	1.2	t = 3 - 60 mm	BW
135	1.2	t ≥ 1.5 mm	FW
	1.2	t = 1.5 - 60 mm	BW
141	1.2	t = 1.5 - 8 mm	BW
	1.2	t = 1.5 - 8 mm	FW

Area of Application:

- New construction of assemblies and components for rail vehicles
- repairing according to DIN 27201-6, table 1

Responsible Welding Coordinator(s):

Thilo Fischer (EWE)

born: 23.07.1961

Deputy with equal rights:

Michael Fritz (EWE)

born: 17.01.1957

Representative:

Claas Kreft (EWS)

born: 06.05.1977

Remarks:

none

registration ON EN15085:

DVSZERT/15085/CL1/185/0/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.