

CARDINAL SAFETY RULES

FOR THE SAFETY OF EMPLOYEES, CONTRACTORS, AND OTHERS ON-SITE, THESE RULES ARE OF SUCH IMPORTANCE THAT FAILURE TO FOLLOW THEM OR GIVING INSTRUCTIONS NOT ALIGNED WITH THEM CAN CAUSE SERIOUS INJURY OR DEATH.



ZERO TOLERANCE: *See Something – Say Something.* If you see someone not following a Cardinal Rule, you must immediately and safely stop the work and report the situation to the nearest supervisor to ensure corrective action is taken right away.



LOCKOUT/TRYOUT:

Lockout/Tryout policies, procedures and training shall be followed at all times.



FALL PROTECTION: Fall Protection and prevention policies, procedures, and training must be followed at all times to prevent and protect against fall hazards.



MATERIAL HANDLING: Cranes, Rubber Tire Equipment and Transfer Cars shall only be operated by trained and authorized personnel. Operation shall, at all times, be conducted in a safe manner. Employees must never be situated under a suspended load or hook and pre-use inspection is mandatory. Defective lifting tools must be disposed of immediately.



CONFINED SPACE: Permit required confined spaces may only be accessed if trained, done properly, and with authorization.



MACHINE GUARDING AND SAFETY DEVICES:

A guard or safety device shall not be removed, disabled, bypassed, eliminated or rendered inoperable or unavailable for use.



RAIL SAFETY: Rail Safety Procedures and training for work inside the plant must be followed at all times. On-Track Safety Procedures must be followed at all times at off-site locations, such as customer locations or third-party property. Employees shall be trained before working on track.

SAFETY IS OUR CORE VALUE

These rules are of such importance that failure to follow them can cause serious injury or death. For questions about Cardinal Safety Rules, please refer to our company safety manual, talk to the the site manager, the management or contact the EHS Department.